

Medium4_USBC Open Champ.2009 (TR Conv.)



Oil Per Board: 40 uL Oil Pattern Distance: 40 Feet Volume Oil Total: 26.16 mL Total Boards Crossed: 654 Boards

Forward Oil Total: 17.56 mL Reverse Oil Total: 8.6 mL
 Forward Boards Crossed: 439 Boards Reverse Boards Crossed: 215 Boards

Notes: This pattern is representative of the pattern being used onsite. These pattern settings should only be used in Kegel machines with a transfer roller conditioning system. The pattern was built using a 40 uL oil pump setting to accommodate the majority of machines in the

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	7	14	259	0.0	13.0	13.0	10360
2	5L	5R	1	14	31	13.0	14.0	1.0	1240
3	7L	7R	1	18	27	14.0	16.0	2.0	1080
4	8L	8R	2	18	50	16.0	21.0	5.0	2000
5	10L	10R	2	18	42	21.0	26.0	5.0	1680
6	12L	12R	1	18	17	26.0	28.0	2.0	680
7	14L	14R	1	18	13	28.0	30.0	2.0	520
8	2L	2R	0	26	0	30.0	40.0	10.0	0

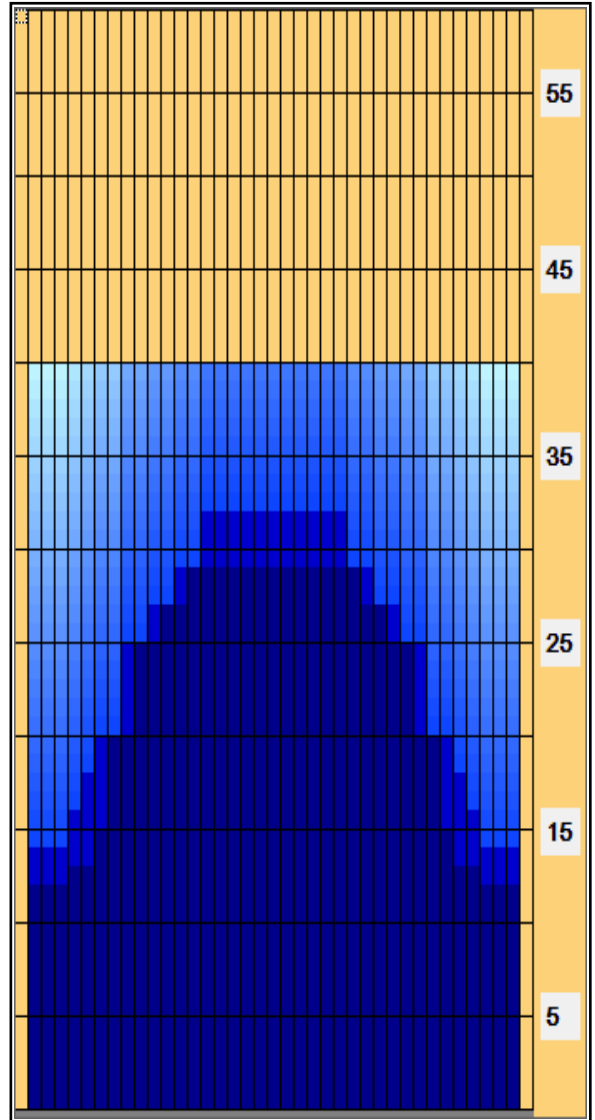
	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil
1	2L	2R	0	26	0	40.0	32.0	-8.0	0
2	15L	15R	1	22	11	32.0	29.0	-3.0	440
3	13L	13R	1	18	15	29.0	27.0	-2.0	600
4	11L	11R	1	18	19	27.0	25.0	-2.0	760
5	9L	9R	2	18	46	25.0	20.0	-5.0	1840
6	7L	7R	1	18	27	20.0	18.0	-2.0	1080
7	6L	6R	1	18	29	18.0	16.0	-2.0	1160
8	5L	5R	1	18	31	16.0	14.0	-2.0	1240
9	2L	2R	1	14	37	14.0	13.0	-1.0	1480
10	2L	2R	0	14	0	13.0	0.0	-13.0	0

Report Date
11/30/2009

Conditioner:
Type In or Select One

TransferType:
Type In or Select One

Forward Oil
Reverse Oil
Combined Oil
Buff Area



Arrow Zone Ratios

Item	2-5L:16L-20	6-10L:16-20	11-15L:16L-20	16L-20:20-16R	16L-20:20-16R	20-16R:15-11R	20-16R:10-6R	20-16R:5-2R
ul Arrow	340	600	880	960	960	880	600	340
Zone Ratio	2.82	1.6	1.09	1	1	1.09	1.6	2.82

Track Zone Ratios

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.4	1.3	1.03	1.03	1.3	2.4

