Long3 _KKCS 4545 (40 uL TR)



40 uL Oil Per Board: Oil Pattern Distance: 45 Feet Volume Oil Total: 23.56 mL **Total Boards Crossed:** 589 Boards

Forward Oil Total: 16.24 mL Reverse Oil Total: 7.32 mL 406 Boards 183 Boards Forward Boards Crossed: **Reverse Boards Crossed:**

Notes: Kegel Kode: 4545 | Pattern designed for use in Kegel TRANSFER ROLLER/WIPER BAR machines. | As with most long oil patterns, the optimum line is usually one that is closer to the pocket or more towards the inside portion of the lane. The greatest slope of

	Start	Stop	Loads	Speed	Crossed	Start	End	Feet	T.Oil	
1	2L	2R	6	14	222	0.0	11.0	11.0	8880	
2	10L	10R	1	14	21	11.0	12.0	1.0	840	
3	11L	11R	1	14	19	12.0	13.0	1.0	760	
4	12L	12R	3	14	51	13.0	18.0	5.0	2040	
5	13L	13R	3	18	45	18.0	25.0	7.0	1800	
6	14L	14R	2	18	26	25.0	30.0	5.0	1040	
7	15L	15R	2	18	22	30.0	35.0	5.0	880	
8	2L	2R	0	22	0	35.0	41.0	6.0	0	
9	2L	2R	0	26	0	41.0	45.0	4.0	0	
9 2L 2R 0 26 0 41.0 45.0 4.0 0										

Start	End	Feet	T.Oil
0.0	11.0	11.0	8880
11.0	12.0	1.0	840
12.0	13.0	1.0	760
13.0	18.0	5.0	2040
18.0	25.0	7.0	1800
25.0	30.0	5.0	1040
30.0	35.0	5.0	880
35.0	41.0	6.0	0
41.0	45.0	4.0	0

Report Date 11/30/2009

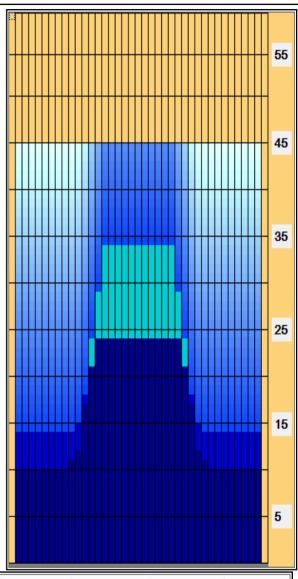
Conditioner: Type In or Select One

TransferType: Type In or Select One

Forward Oil

Reverse Oil Combined Oil

Buff Area



1	2L	2R	0	26	0	45.0	24.0	-21.0	0	
2	14L	14R	2	14	26	24.0	21.0	-3.0	1040	
3	13L	13R	2	14	30	21.0	18.0	-3.0	1200	
4	12L	12R	2	14	34	18.0	15.0	-3.0	1360	
5	11L	11R	1	14	19	15.0	14.0	-1.0	760	
6	2L	2R	2	14	74	14.0	11.0	-3.0	2960	
7	2L	2R	0	14	0	11.0	0.0	-11.0	0	
[∢_	4 1 1	Forv	vard Re	verse	More Info					

Stop Loads Speed Crossed Start End Feet T.Oil

Arrow Zone Ratios

Item	2-5L:16L-20	6-10L:16:-20	11-15L:16L-20	16L-20:20-16R	16L-20:20-16R	20-16R:15-11R	20-16R:10-6R	20-16R:5-2R
ul Arrow	320	328	800	1080	1080	800	328	320
Zone Ratio	3.38	3.29	1.35	1	1	1.35	3.29	3.38

Track Zone Ratios

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.38	2.6	1.06	1.06	2.6	3.38

